EPF *i***protect**® (Ecological Pressure Filter)

High Pressure Filters

Max 700 I/min - up to 450 bar

A compact, cost effective pressure filter solution

Designed with the iprotect® patented filtration technology

The Parker EPF iprotect® (Ecological High Pressure Filter) is designed to provide high quality filtration of hydraulic systems, providing new possibilities to reduce the cost of ownership by improving their productivity and profitability.

A radical, innovative approach was applied with the design of the EPF iprotect®, suitable for a flow capacity up to 700 l/min and up to 450 bar working pressure.

A new patented design of the filter element allows integration of the bypass valve and element core as re-usable parts in the filter bowl. This makes the product fool proof as there is no risk of forgetting to re-install re-usable parts.

With less space being available for filters, Parker has taken on board the requirement to provide more compact solutions. A unique feature is the filter element remains inside the filter bowl when changing the filter element. This can save over 500mm of space envelope in comparison with traditional high pressure filters.



Product Features:

The patented element design guarantees the quality of filtration, which directly impacts the oil cleanliness level as the usage of pirate type after market filters with unknown quality of filter media is excluded. This in-build safety has a direct, positive impact on the productivity and profitability of equipment.

- Guaranteed quality of filtration
- More compact solutions are possible
- Filter element remains in filter bowl during filter service
- Reduce waste of 50%
- No risk of installation mistakes due to a 'foolproof' design
- Unique OEM branding opportunities
- Easy to integrate into hydraulic manifold solutions



Features	Advantages	Benefits		
Patented filter element	Avoid use of non-genuine parts	Guaranteed quality of filtration		
Filter element remains in filter bowl	Less space needed to	More compact solutions are possible		
	change/service filter	Reduce service time for filter over 40%		
Environmentally-friendly design	Reduces environmental waste over 50%	Lower disposal cost		
Service-friendly product design	No handling of loose re-usable parts	No risk of making mistakes during change of element		
Bypass valve integral part of filter bowl	Easy to integrate in manifold systems	More compact and lower cost of manifold (only one cavity is needed)		
	Lower pressure lost across filter	Saving energy, improving system efficiency		
Wide range of differential	Continuous feedback of condition	Optimizing filter element life		
pressure indicators	filter elements	Contributes to scheduled maintenance		

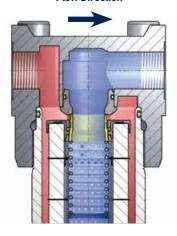
Typical Applications

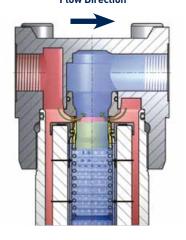
- Mobile working hydraulics
- Mobile drive system
- Pilot line filtration
- Servo controls
- Reverse flow valve applications
- Industrial working hydraulics
- Control systems

The Parker EPF *i*protect® series patented bypass valve technology

Bypass settings are available up to 7 bar or completely blocked in conjunction with patented, high strength filter elements. The principle is based on differential pressure measurement across the filter element. During bypass only a part of the mainflow is flowing through the bypass valve.









EPF iprotect® applies the latest generation of Microglass III filter media. The patented element design guarantees the quality of filtration.

High Pressure Filters

Selecting the right EPF element



Standard iprotect® element (code QI)

- 25 bar collapse pressure
- Bypass setting 3.5 / 5 / 7 bar



iprotect® element with reverse flow valve (code QIR)

- 25 bar collapse pressure
- Bypass setting 3.5 bar



EPF Size1 L1 5 micron

EPF Size1 L1 10 micron

EPF Size1 L1 20 micron EPF Size 2 L1 2 micron

EPF Size 2 L1 5 micron

EPF Size 2 L1 10 micron

EPF Size 2 L1 20 micron

EPF Size 2 L2 2 micron EPF Size 2 L2 5 micron

EPF Size 2 L2 10 micron

EPF Size 2 L2 20 micron

EPF Size 3 L1 10 micron

EPF Size 3 L1 20 micron

EPF Size 3 L2 2 micron EPF Size 3 L2 5 micron

EPF Size 3 L2 10 micron

EPF Size 3 L2 20 micron EPF Size 4 L1 2 micron

EPF Size 4 L1 5 micron

EPF Size 4 L1 10 micron

EPF Size 4 L1 20 micron

EPF Size 4 L2 2 micron

EPF Size 4 L2 5 micron

EPF Size 4 L2 10 micron EPF Size 4 L2 20 micron

EPF Size 5 L1 2 micron

EPF Size 5 L1 5 micron

EPF Size 5 L1 10 micron

EPF Size 5 L1 20 micron

EPF Size 3 L1 2 micron EPF Size 3 L1 5 micron

Standard iprotect® **High Strength** element (code QIH)

- 210 bar collapse pressure
- Blocked bypass



iprotect® element with Customer Branding (on request)

- Build your brand
- Protect your after market

EPF Spare Element Information

944419Q 944420Q

9444210

944426Q

944427Q

944428Q

944429Q 944430Q

944431Q 944432Q

9444330

944434Q

944435Q

944436Q

944437Q 944438Q

944439Q 944440Q

944441Q

944442Q

944443Q

944444Q 944445Q

944446Q

944447Q

944448Q

9444490

944450Q

944451Q

944452Q

944453Q

	Туре	Q
EPF Size1 L1 2 micron		

	Type QIH
F	High Strength Size1 L1 2 micron

EPF High Strength Size1 L1 5 micron	944482Q
EPF High Strength Size1 L1 10 micron	944483Q
EPF High Strength Size1 L1 20 micron	944484Q
EPF High Strength Size 2 L1 2 micron	944489Q
EPF High Strength Size 2 L1 5 micron	944490Q
EPF High Strength Size 2 L1 10 micron	944491Q
EPF High Strength Size 2 L1 20 micron	944492Q
EPF High Strength Size 2 L2 2 micron	944493Q
EPF High Strength Size 2 L2 5 micron	944494Q
EPF High Strength Size 2 L2 10 micron	944495Q
EPF High Strength Size 2 L2 20 micron	944496Q
EPF High Strength Size 3 L1 2 micron	944497Q
EPF High Strength Size 3 L1 5 micron	944498Q
EPF High Strength Size 3 L1 10 micron	944499Q
EPF High Strength Size 3 L1 20 micron	944500Q
EPF High Strength Size 3 L2 2 micron	944501Q
EPF High Strength Size 3 L2 5 micron	944502Q
EPF High Strength Size 3 L2 10 micron	944503Q
EPF High Strength Size 3 L2 20 micron	944504Q
EPF High Strength Size 4 L1 2 micron	944505Q
EPF High Strength Size 4 L1 5 micron	944506Q
EPF High Strength Size 4 L1 10 micron	944507Q
EPF High Strength Size 4 L1 20 micron	944508Q
EPF High Strength Size 4 L2 2 micron	944509Q
EPF High Strength Size 4 L2 5 micron	944510Q
EPF High Strength Size 4 L2 10 micron	944511Q
EPF High Strength Size 4 L2 20 micron	944512Q

944481Q

9445130

9/451/0

944515Q

944516Q

Type QIR

EPF Size1 L1 2 micron reverse flow	944561Q
EPF Size1 L1 5 micron reverse flow	944562Q
EPF Size1 L1 10 micron reverse flow	944563Q
EPF Size1 L1 20 micron reverse flow	944564Q
EPF Size 2 L1 2 micron reverse flow	944569Q
EPF Size 2 L1 5 micron reverse flow	944570Q
EPF Size 2 L1 10 micron reverse flow	944571Q
EPF Size 2 L1 20 micron reverse flow	944572Q
EPF Size 2 L2 2 micron reverse flow	944573Q
EPF Size 2 L2 5 micron reverse flow	944574Q
EPF Size 2 L2 10 micron reverse flow	944575Q
EPF Size 2 L2 20 micron reverse flow	944576Q
EPF Size 3 L1 2 micron reverse flow	944577Q
EPF Size 3 L1 5 micron reverse flow	944578Q
EPF Size 3 L1 10 micron reverse flow	944579Q
EPF Size 3 L1 20 micron reverse flow	944580Q
EPF Size 3 L2 2 micron reverse flow	944581Q
EPF Size 3 L2 5 micron reverse flow	944582Q
EPF Size 3 L2 10 micron reverse flow	944583Q
EPF Size 3 L2 20 micron reverse flow	944584Q
EPF Size 4 L1 2 micron reverse flow	944585Q
EPF Size 4 L1 5 micron reverse flow	944586Q
EPF Size 4 L1 10 micron reverse flow	944587Q
EPF Size 4 L1 20 micron reverse flow	944588Q
EPF Size 4 L2 2 micron reverse flow	944589Q
EPF Size 4 L2 5 micron reverse flow	944590Q
EPF Size 4 L2 10 micron reverse flow	944591Q
EPF Size 4 L2 20 micron reverse flow	944592Q
EPF Size 5 L1 2 micron reverse flow	944593Q
EPF Size 5 L1 5 micron reverse flow	944594Q
EPF Size 5 L1 10 micron reverse flow	944595Q
EPF Size 5 L1 20 micron reverse flow	944596Q



EPF High Strength Size 5 L1 2 micron

EPF High Strength Size 5 L1 5 micron

EPF High Strength Size 5 L1 10 micron

EPF High Strength Size 5 L1 20 micron

Protecting your system and the environment

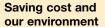
Protect your system performance and profit

The new iprotect® generation of filter elements provide high filtration performance combined with Parker technology. The bespoke design prevents the use of pirate type alternatives.



Less space needed to accommodate the filter

More compact solutions are possible as the filter element remains in the filter bowl during change of filter element. Compared to traditional solutions it does not only save space, it also reduces the required manual handling during the filter change process.



What does it take to introduce a new ground-breaking design which saves the environment? Parker's EPF iprotect® applies a re-usable element core and bypass, both integral parts of the filter bowl. This solution avoids the handling of re-usable parts during element change and reduces over

Smart valve technology

50% disposal weight.

Parker hydraulic control valve technology is applied for the reusable bypass valve. This leakagefree valve



has a patented interface with the filter element, which ensures that genuine parts are always applied. With bypass settings up to 7 bar filtration during cold start conditions, more compact solutions, can be realised. The valve also optimizes the flow path, reducing the pressure lost across the filter.

Easier to integrate

Parker has set the trend to integrate filtration into manifolds.
With Parker's EPF iprotect® we have taken the design one step further.
Only one cavity is



needed to accomodate the filter instead of two, this is because the re-usable bypass valve is integrated into the filter bowl, reducing space and cost.

Customized solutions

Parker's motion & control technologies provide new opportunities for our customers. Customized manifolds or duplex



filters, as in this example offer complete automatic change-over. The EPF *i*protect® contributes to realizing new solutions, improving your productivity and profitability.

A protective 'gene'

The performance and profitability of systems directly depends upon the filter media.



It goes without saying that Parker's products aim to avoid the use of unknown filter performance, jeopardizing safety and performance. Our Microglass III media is continuously upgraded and acts as a protective 'gene' in the system.

When going into reverse

Parker's EPF can be equipped with an optional reverse flow. This valve assembly is integrated in the



element end cap and isolates the filter medium during reverse flow conditions.

A new design of the filter element allows integration of the bypass valve and element core as re-usable parts in the filter bowl. This results in cost reduction when integrating the high pressure filter in manifold type solutions. But it also reduces the waste when changing the filter element by over 50% as the element core is an integral part of the filter bowl.

The design of the EPF *i*protect®, is unique, there is no need to re-install any re-usable parts as with some other filters in the market. This makes the product fool proof as there is no risk of forgetting to re-install re-usable parts.



Replacing the filter element:

- Drain the filter housing using the plugged drain port.
- Thanks to the filter lock the element remains in the bowl.
- Pull out the old element.
 The re-usable element core and bypass valve are integral parts of the bowl.
- Filtration is from 'Out to In,' the element core is located in the clean oil side.
- Just drop the new element in the bowl.
- Screw the bowl, including element into the filter head.



EPF March 2025

Size 1

Specification EPF iprotect® Size 1

Specification

Nominal flow 40 I/min

Pressure ratings

Maximum allowable operating pressure 450 bar Filter housing pressure pulse fatigue tested 10^6 pulses 0-414 bar

Connections

Inlet and outlet connections are

threaded internally

Connection style Thread G1/2

Filter housing

Head material cast iron (GSI) Bowl material steel

Seal material:

Nitrile of Fluoroelastomer

Operating temperature range

Seal material Nitrile: -30 °C to +100 °C Seal material Fluoroelastomer: -20 °C to +120 °C

Bypass valve & Indicator settings

Bypass Indicator 3.5 bar 2.5 bar 5.0 bar 3.5 bar 7.0 bar 5.0 bar 5.0 bar Blocked

Filter element

Degree of filtration

Determined by multipass test in accordance to ISO16889

Flow fatigue characteristics

Filter media is supported so that the optimal fatigue life is achieved (ISO 3724)

Microglass III

Supported with epoxy coated metal wire mesh, end cap material reinforced composite and reusable metal inner core. Collapse pressure 25 bar (ISO 2941)

High collapse elements

To be used when bypass blocked option is selected Collapse pressure 210 bar (ISO 2941)

Indicator options

Indicating differential pressure:

2.5 +/- 0.3 bar 3.5 +/- 0.3 bar 5.0 +/- 0.3 bar Visual M3 Electrical T1

Electronic F1 (PNP, N.O.)

Electronic F3 (PNP, N.C.)

Atex versions are available on request

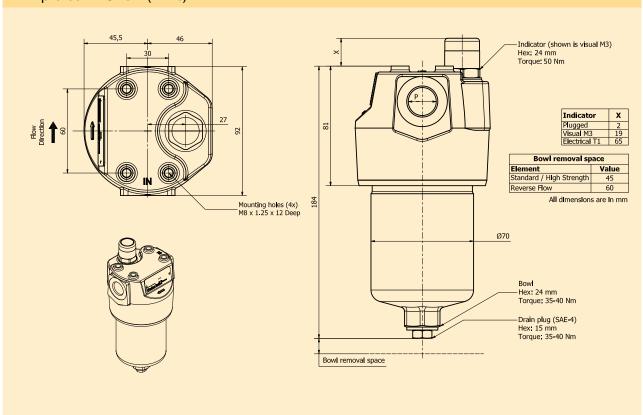
Weights (kg)

EPF Size 1:3

Fluid compatibility

- · Hydraulic mineral oils H to class HLPD (DIN51524)
- Operating fluids DIN ISO 2943
- · Lubrication fluids ISO6743, APJ, DIN 51517, ACEA, ASTM
- Vegetable oils
- 60/40 Water Glycols
- · Non aggressive synthetic oils
- Non aggressive bio-degradable oils (HETG, HEPG and HEES to VDMA 24568)

EPF iprotect® - Size 1 (Inline)





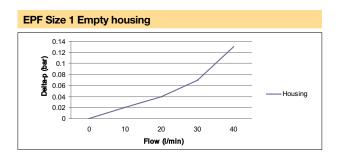
EPF *i*protect[®] Size 1 Pressure Drop Curves

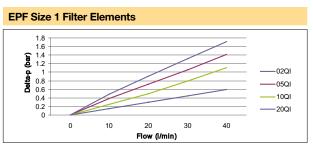
With 3.5 bar bypass the recommended initial pressure drop max is 1.2 bar

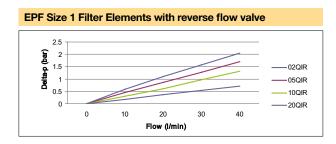
With 7.0 bar bypass the recommended initial pressure drop max is 2.3 bar

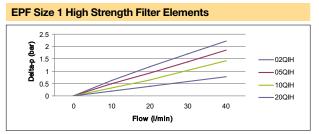
If the medium used has a viscosity different from 30cSt. pressure drop over the filter can be estimated as follows:

The total Δp = housing Δph + (element Δpe x working viscosity/30).











Size 2

Specification EPF iprotect® Size 2

Specification

Nominal flow >100 l/min

Pressure ratings

Maximum allowable operating pressure 450 bar Filter housing pressure pulse fatigue tested 10^6 pulses 0-414 bar

Connections

Inlet and outlet connections are

threaded internally

Connection style

Thread G1/2 Thread G3/4

SAE flange $\frac{3}{4} = 6000M$

Manifold

Filter housing

Head material cast iron (GSI)

Bowl material steel

Seal material:

Nitrile of Fluoroelastomer

Operating temperature range

Seal material Nitrile: -30 °C to +100 C

Seal material Fluoroelastomer: -20 °C to +120 C

Bypass valve & Indicator settings

Bypass 3.5 bar Indicator 2.5 bar 5.0 bar 3.5 bar

5.0 bar 7.0 bar Blocked 5.0 bar

Filter element

Degree of filtration

Determined by multipass test in accordance to ISO16889

Flow fatigue characteristics

Filter media is supported so that the optimal fatigue life is achieved (ISO 3724)

Microglass III

Supported with epoxy coated metal wire mesh, end cap material reinforced composite and reusable metal inner core. Collapse pressure 25

High collapse elements

To be used when bypass blocked option

Collapse pressure 210 bar (ISO 2941)

Indicator options

Indicating differential pressure: 2.5 +/- 0.3 bar

3.5 +/- 0.3 bar 5.0 +/- 0.3 bar Visual M3

Electrical T1

Electronic F1 (PNP, N.O.) Electronic F3 (PNP, N.C.)

Atex versions are available on request

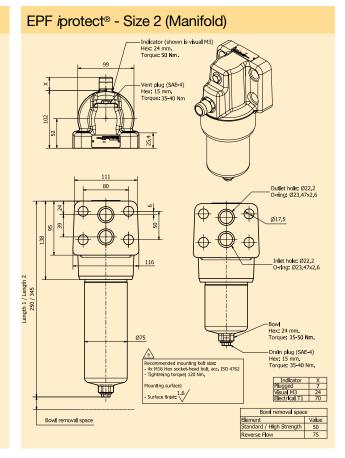
Weights (kg)

EPF Size 2 length 1: 4,2 EPF Size 2 length 2: 5,7

Fluid compatibility

- Hydraulic mineral oils H to class HLPD (DIN51524)
- Operating fluids DIN ISO 2943
- Lubrication fluids ISO6743, APJ, DIN 51517, ACEA, ASTM
- Vegetable oils
- 60/40 Water Glycols
- Non aggressive synthetic oils
- Non aggressive bio-degradable oils (HETG, HEPG and HEES to VDMA 24568)

EPF iprotect® - Size 2 (Inline) R30 Mounting holes (4x) M8 x 1.25 x 12 Deep Indicator (shown is visual M3) Hex: 24 mm Torque: 50 Nm Mounting holes (4x) M10 x 1.5 x 18 Deep Length 1 / length 2 207 / 302 Ø75 Drain plug (SAE-4) Shown with SAE flange 3/4-6000M Torque: 35-40 Nm Indicator Plugged Visual M3 Element Bowl removal space Standard / High Strength Shown with threaded port





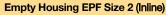
EPF *i*protect[®] Size 2 Pressure Drop Curves

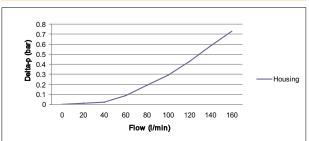
With 3.5 bar bypass the recommended initial pressure drop \max is 1.2 bar

With 7.0 bar bypass the recommended initial pressure drop max is 2.3 bar

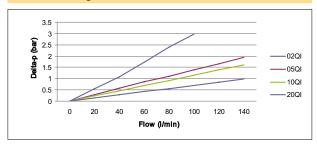
If the medium used has a viscosity different from 30cSt. pressure drop over the filter can be estimated as follows:

The total Δp = housing Δph + (element Δpe x working viscosity/30).

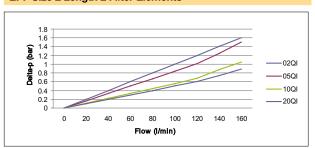




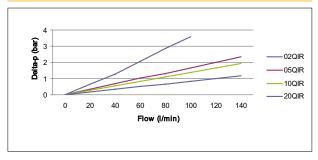
EPF Size 2 Length 1 Filter Elements



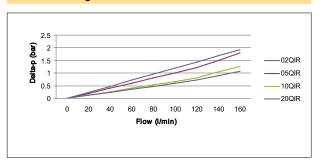
EPF Size 2 Length 2 Filter Elements



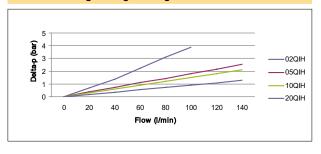
EPF Size 2 Length 1 Filter Elements with reverse flow valve



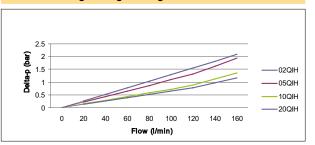
EPF Size 2 Length 2 Filter Elements with reverse flow valve



EPF Size 2 Length 1 High Strength Filter Elements



EPF Size 2 Length 2 High Strength Filter Elements





Size 3

Specification EPF iprotect® Size 3

Specification

Nominal flow >160 l/min

Pressure ratings

Maximum allowable operating pressure 450 bar Filter housing pressure pulse fatigue tested 10^6 pulses 0-414 bar

Connections

Inlet and outlet connections are

threaded internally

Connection style

Thread G1 SAE flange 1 = 6000M

Filter housing

Head material cast iron (GSI)

Bowl material steel

Seal material:

Nitrile of Fluorelastomer

Operating temperature range

Seal material Nitrile: -30 °C to +100 °C

Seal material Fluorelastomer: -20 °C to +120 °C

Bypass valve & Indicator settings

Bypass 3.5 bar Indicator 2.5 bar 5.0 bar 3.5 bar 5.0 bar 7.0 bar Blocked 5.0 bar

Filter element

Degree of filtration

Determined by multipass test in accordance to ISO16889

Flow fatigue characteristics

Filter media is supported so that the optimal fatigue life is achieved (ISO 3724)

Microglass III

Supported with epoxy coated metal wire mesh, end cap material reinforced composite and reusable metal inner core. Collapse pressure 25 bar (ISO 2941)

High collapse elements

To be used when bypass blocked option

Collapse pressure 210 bar (ISO 2941)

Indicator options

Indicating differential pressure: 2.5 +/- 0.3 bar

3.5 +/- 0.3 bar 5.0 +/- 0.3 bar Visual M3 Electrical T1

Electronic F1 (PNP, N.O.) Electronic F3 (PNP, N.C.)

Atex versions are available on request

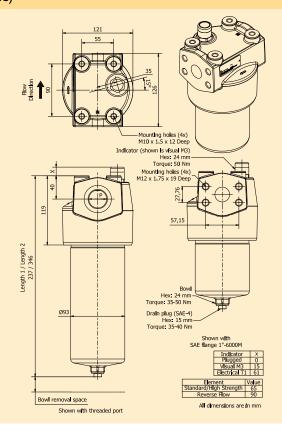
Weights (kg)

EPF Size 3 length 1: 6,7 EPF Size 3 length 2: 9,2

Fluid compatibility

- Hydraulic mineral oils H to class HLPD (DIN51524)
- Operating fluids DIN ISO 2943
- Lubrication fluids ISO6743, APJ, DIN 51517, ACEA, ASTM
- Vegetable oils
- · 60/40 Water Glycols
- Non aggressive synthetic oils
- Non aggressive bio-degradable oils (HETG, HEPG and HEES to VDMA 24568)

EPF iprotect® - Size 3 (Inline)





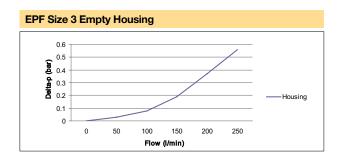
EPF *i*protect[®] Size 3 Pressure Drop Curves

With 3.5 bar bypass the recommended initial pressure drop max is 1.2 bar $\,$

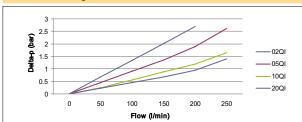
With 7.0 bar bypass the recommended initial pressure drop max is 2.3 bar

If the medium used has a viscosity different from 30cSt. pressure drop over the filter can be estimated as follows:

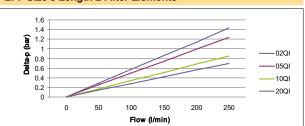
The total Δp = housing Δph + (element Δpe x working viscosity/30).



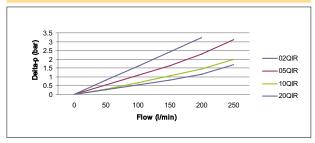
EFP Size 3 Length 1 Filter Elements



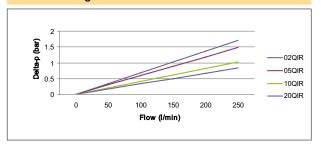
EPF Size 3 Length 2 Filter Elements



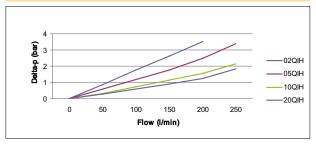
EFP Size 3 Length 1 Filter Elements with reverse flow valve



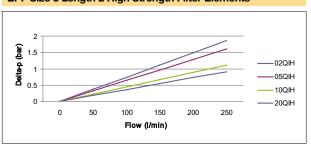
EPF Size 3 Length 2 Filter Elements with reverse flow valve



EFP Size 3 Length 1 High Strength Filter Elements



EPF Size 3 Length 2 High Strength Filter Elements





Size 4

Specification EPF iprotect® Size 4

Specification

Nominal flow >320 l/min

Pressure ratings

Maximum allowable operating pressure 420 bar Filter housing pressure pulse fatigue tested 10^6 pulses 0-414 bar

Connections

Inlet and outlet connections are threaded internally

Connection style

Thread G11/4 Thread G11/2

SAE flange 11/4 = 6000M

Manifold

Filter housing

Head material cast iron (GSI)

Bowl material steel

Seal material:

Nitrile of Fluoroelastomer

Operating temperature range

Seal material Nitrile : -30 °C to +100 °C Seal material Fluoroelastomer: -20 °C to +120 °C

Bypass valve & Indicator settings

Bypass Indicator 3.5 bar 2.5 bar 5.0 bar 3.5 bar 7.0 bar 5.0 bar

Filter element

Blocked

Degree of filtration

Determined by multipass test in accordance to ISO16889

Flow fatigue characteristics

7.0 bar

Filter media is supported so that the optimal fatigue life is achieved (ISO 3724)

Microglass III

Supported with epoxy coated metal wire mesh, end cap material reinforced composite and reusable metal inner core. Collapse pressure 25

High collapse elements

To be used when bypass blocked option is

Collapse pressure 210 bar (ISO 2941)

Indicator options

Indicating differential pressure:

2.5 +/- 0.3 bar 3.5 +/- 0.3 bar 5.0 +/- 0.3 bar Visual M3

Electrical T1 Electronic F1 (PNP, N.O.)

Electronic F3 (PNP, N.C.)

Atex versions are available on request

Weights (kg)

EPF Size 4 length 1: 15,8 EPF Size 4 length 2: 20,3

Fluid compatibility

- Hydraulic mineral oils H to class HLPD (DIN51524)
- Operating fluids DIN ISO 2943
- Lubrication fluids ISO6743, APJ, DIN 51517, ACEA, ASTM
- Vegetable oils
- 60/40 Water Glycols
- On request Industrial grade phosphate esters
- Non aggressive synthetic oils
- Non aggressive bio-degradable oils (HETG, HEPG and HEES to VDMA 24568)

EPF iprotect® - Size 4 (Inline) $^{\odot}$ Mounting holes (4x) M10 x 1.5 x 12 deep Indicator (shown is visual M3) Hex: 24 mm Torque: 50 Nm Mounting holes (4x) M14 x 2 x 20 Deep 66,7 Ø128 Drain plug (SAE-5) Hex: 16 mm Torque: 35-40 Nm m Shown with SAE flange 11/4"-6000M Indicator Bowl removal space Bowl removal space Standard / High Strength Reverse Flow Shown with threaded port

EPF iprotect® - Size 4 (Manifold) -ength 1 / Length 2 413 / 532 ш



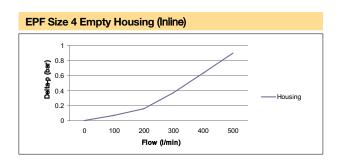
EPF *i*protect[®] Size 4 Pressure Drop Curves

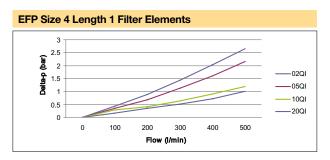
With 3.5 bar bypass the recommended initial pressure drop max is 1.2 bar

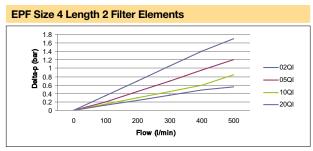
With 7.0 bar bypass the recommended initial pressure drop max is 2.3 bar

If the medium used has a viscosity different from 30cSt. pressure drop over the filter can be estimated as follows:

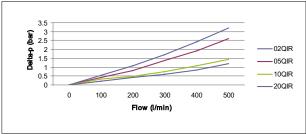
The total Δp = housing Δph + (element Δpe x working viscosity/30).

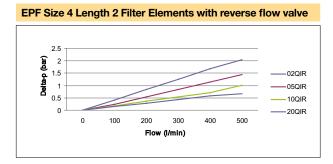


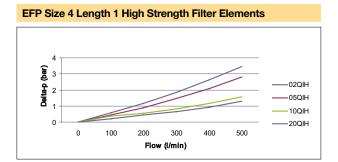


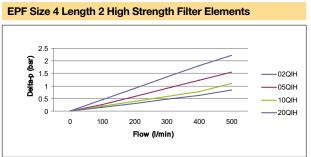


EPF Size 4 Length 1 Filter Elements with reverse flow valve











Size 5

Specification EPF iprotect® Size 5

Specification

Nominal flow >320 l/min

Pressure ratings

Maximum allowable operating pressure 420 bar Filter housing pressure pulse fatigue tested 10^6 pulses 0-414 bar

Connections

Inlet and outlet connections are threaded internally

Connection style

Thread G11/2

Manifold

SAE flange 11/2 - 6000M

Filter housing

Head material cast iron (GSI)

Bowl material steel

Seal material:

Nitrile of Fluoroelastomer

Operating temperature range

Seal material Nitrile: -30 °C to +100 °C

Seal material Fluoroelastomer: -20 °C to +120 °C

Bypass valve & Indicator settings

Bypass 3.5 bar Indicator 2.5 bar

5.0 bar 3.5 bar 5.0 bar 7.0 bar Blocked 5.0 bar

Filter element

Degree of filtration

Determined by multipass test in accordance to ISO16889

Flow fatigue characteristics

Filter media is supported so that the optimal fatigue life is achieved (ISO 3724)

Microglass III

Supported with epoxy coated metal wire mesh, end cap material reinforced composite and reusable metal inner core. Collapse pressure 25

High collapse elements

To be used when bypass blocked option is

Collapse pressure 210 bar (ISO 2941)

Indicator options

Indicating differential pressure: 2.5 +/- 0.3 bar

3.5 +/- 0.3 bar 5.0 +/- 0.3 bar Visual M3

Electrical T1

Electronic F1 (PNP, N.O.)

Electronic F3 (PNP, N.C.)

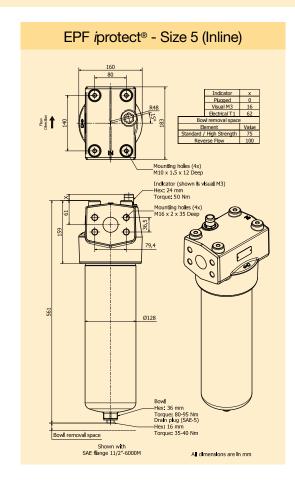
Atex versions are available on request

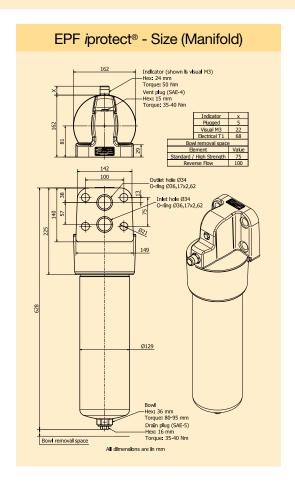
Weights (kg)

EPF Size 5 length 1: 31

Fluid compatibility

- Hydraulic mineral oils H to class HLPD (DIN51524)
- Operating fluids DIN ISO 2943
- Lubrication fluids ISO6743, APJ, DIN 51517, ACEA, ASTM
- Vegetable oils
- 60/40 Water Glycols
- Non aggressive synthetic oils
- Non aggressive bio-degradable oils (HETG, HEPG and HEES to VDMA 24568)







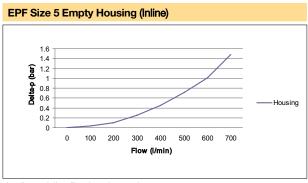
EPF *i*protect[®] Size 5 Pressure Drop Curves

With 3.5 bar bypass the recommended initial pressure drop \max is 1.2 bar

With 7.0 bar bypass the recommended initial pressure drop max is 2.3 bar

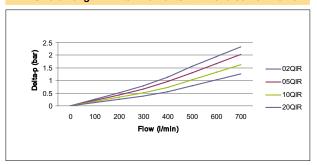
If the medium used has a viscosity different from 30cSt. pressure drop over the filter can be estimated as follows:

The total Δp = housing Δph + (element Δpe x working viscosity/30).

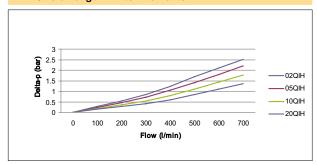




EPF Size 5 Length 1 Filter Elements with reverse flow valve



EPF Size 5 Length 1 Filter Elements



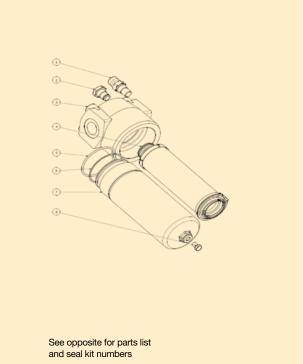
Parts list

Index	Description	Part number
1	Indicator	On Request
2	Plug	On Request
3	Filter head	Not available as a spare part
4	Filter element	See element table
5	Back-up ring	In seal kit/spare filter elements
6	O-ring	In seal kit/ spare filter elements
7	Filter bowl	Not available as a spare part
8	Drain plug	On Request

Seal kit numbers

Filter	Nitrile	Fluorelastomer
EPF1	EPFSK001	EPFSK011
EPF2	EPFSK002	EPFSK012
EPF3	EPFSK003	EPFSK013
EPF4 / EPF5	EPFSK004	EPFSK014

Exploded view spare parts drawing





Filter media efficiency

		Degree o						
Av	Average filtration beta ratio β (ISO 16889) / particle size μm [c]							
Bx(c)=2	ßx(c)=10							
	% efficie	Disposable	Element	High strength				
50.0%	90.0%	98.7%	99.0%	99.5%	99.9%	Microglass III	with reverse flow valve	Element
N/A	N/A	N/A	N/A	N/A	4.5	02QI	02QIR	02QIH
N/A	N/A	4.5	5	6	7	05QI	05QIR	05QIH
N/A	6	8.5	9	10	12	10QI	10QIR	10QIH
6	11	17	18	20	22	20QI	20QIR	20QIH

Ordering information. Standard part numbers

Filter Assemblies	Part Number	Flow (l/min)	Model Number	Element length	Media Rating (micron)	Seals	Indicator	Bypass (bar)	Ports	Replacement elements
	EPF1105QIBPMG081	40	EFP1	1	5	Nitrile	Plugged port	7	G1/2"	944419Q
	EPF1110QIBPMG081	40	EFP1	1	10	Nitrile	Plugged port	7	G1/2"	944420Q
	EPF1120QIBPMG081	40	EFP1	1	20	Nitrile	Plugged port	7	G1/2"	944421Q
	EPF2205QIBPMG121	140	EPF2	2	5	Nitrile	Plugged port	7	G3/4"	944431Q
	EPF2210QIBPMG121	140	EPF2	2	10	Nitrile	Plugged port	7	G3/4"	944432Q
	EPF2220QIBPMG121	140	EPF2	2	20	Nitrile	Plugged port	7	G3/4"	944433Q
	EPF3205QIBPMG161	250	EPF3	2	5	Nitrile	Plugged port	7	G1"	944439Q
	EPF3210QIBPMG161	250	EPF3	2	10	Nitrile	Plugged port	7	G1"	944440Q
	EPF3220QIBPMG161	250	EPF3	2	20	Nitrile	Plugged port	7	G1"	944441Q
	EPF4205QIBPMG201	450	EPF4	2	5	Nitrile	Plugged port	7	G11/4"	944447Q
	EPF4210QIBPMG201	450	EPF4	2	10	Nitrile	Plugged port	7	G11/4"	944448Q
	EPF4220QIBPMG201	450	EPF4	2	20	Nitrile	Plugged port	7	G11/4"	944449Q
	EPF5105QIBPMG241	500	EPF5	1	5	Nitrile	Plugged port	7	G11/2"	944451Q
	EPF5110QIBPMG241	500	EPF5	1	10	Nitrile	Plugged port	7	G11/2"	944452Q
	EPF5120QIBPMG241	500	EPF5	1	20	Nitrile	Plugged port	7	G11/2"	944453Q

For spare element see page 3.

Visual Indicators	Part Number	Setting (bar)	
	DPIM3MVS08MX1	5	

Electrical Indicators	Part Number	Setting (bar)	Switch Type	Additional
	DPIT1MVS08MDC1	5	NO/NC	
	DPIF1MVS08MM41	5	N0	Electronic 4 LED, PNP
	DPIF3MVS08MM41	5	NC	Electronic 4 LED, PNP

For other options see DPI indicator brochure.



High Pressure Filter

Ordering Information

Box 1	Box 2	Box 3	Box 4	Box 5	Box 6	Box 7	Box 8
EPF3	2	02QI	В	Р	М	G16	1

Box 1

Capacity		
Model	Code	
Size 1 (40 l/min)	EPF1	
Size 2 (replaces 18P)	EPF2	
Size 3 (replaces 28P)	EPF3	
Size 4 (replaces 38P)	EPF4	
Size 5	EPF5	

Box 2

20% 2		
Filter Length		
	Code	
Length 1	1	
Length 2 (not for Size 1 and Size 5)	2	

Highlights Key

(Denotes p	art number availability)
123	Item is standard

123 Item is standard green option
123 Item is semi standard
123 Item is non standard

Box 3

Degree of filtration				
	Media code			
iprotect® Glassfibre element	02QI	05QI	10QI	20QI
iprotect® with reverse flow valve(*)	02QIR	05QIR	10QIR	20QIR
iprotect® High Strength element	02QIH	05QIH	10QIH	20QIH

Box 4

Seal Material		
	Code	
Nitrile	В	
Fluoroelastomer	V	

(*Note: Indicators come with floroelastomer seals

(*Note: Only in combination with 3.5 bar bypass)

Box 5

Indicator		
	Code	
Visual Indicator	M3	
Electrical Indicator	T1	
Electronic 4 LED, PNP, NO	F1	
Electronic 4 LED, PNP, NC	F3	
Plugged with Steel plug	Р	

Other versions like ATEX on request All electrical indicators are CE-certified

Box 6

Bypass Setting		
	Indicator Setting	Code
3.5 bar	2.5 bar	K
5.0 bar	3.5 bar	L
7.0 bar	5.0 bar	М
No bypass	5.0 bar	М
No bypass	No indicator	Х
Important notes: When no hymnes is colouted Darker strangly		

Important notes: When no bypass is selected Parker strongly advices the use of high strength elements

Box 8

Options		
		Code
Standard		1
No bypass	Only available with QIH elements	2
Reverse flow valve	Safeguard valve only in combination with 3.5 bar bypass	RFV
ATEX certified* (Category 2, non-electrical equipment)		EX

Note 1: For non-bypass please select High strength element type QIH
Note 2: For ATEX classified filters add EX after the code. ATEX certified filters with electrical
indicator are available on request. Visual indicators are classified as Category 2, non electrical

equipment. Filter assemblies with EX code will be supplied with a dedicated name plate. Pls consult Parker Filtration for any questions related to the classification of our products.



Filter Connection		
	Code	
Size 1	Thread G½	G08
Size 2	Thread G½	G08
	Thread G¾	G12
	SAE flange ¾ - 6000M	H12
	Manifold	X12
Size 3	Thread G1	G16
	SAE flange 1 - 6000M	H16
Size 4	Thread G11/4	G20
	Thread G1½	G24
	SAE flange 11/4 - 6000M	H20
	Manifold	X20
Size 5	Thread G11/2	G24
	SAE flange 1½ - 6000M	H24
	Manifold	X20

